

EINBETTMASSENLISTE • TABELLA DEI RIVESTIMENTI • INVESTMENTS TABLE



CALIBRA-M®	CALIBRA-M RAPID	ACUAVEST®	ALCOVEST	ALCOVEST RAPID	CALIBRA-3D	CALIBRA-EXPRESS®	CERAMVEST®-HI-SPEED	CALIBRA-PRESS	TECHNOGOLD	TECHNOVEST®-SOLDER

TECHNISCHE DATEN • DATI TECNICI • TECHNICAL SHEET

ISO 15912:2016 TYP-KLASSE	2:1	2:2	2:1	2:1	2:1	-	1:2	1:2	1:2	1:1	3:1
Bindematerial · Materiale di unione · Bonding material	Phosphate	Phosphate	Phosphate	Polysil. & Alc	Polysil. & Alc	Phosphate	Phosphate	Phosphate	Phosphate	Gypsum	Phosphate
Konsistenz · Consistenza · Consistency (ml/100 g)	14-15	17	13-14	15-18	15-18	24	22-23	26	25	32-34	13
Mechanische Vakuummischung · Miscelazione meccanica sottovuoto · Mechanical vacuum mixing (sec)	30	80-90	30	-	-	60	60	60	60	30	-
Manuelle Mischung · Miscelazione manuale · Manual mixing (sec)	60	-	60	60	60	-	-	-	-	-	40
Verarbeitungszeit · Tempo di lavoro · Working time (min)	4-5	4-5	4-5	8-10	6	4-5	6-7	6-7	7-8	6-8	2-3
Fertiges Modell · Modello pronto · Model ready (min)	30-40	20	30-40	30-40	30	-	-	-	-	-	-
Bereit für den Ofen · Pronto per il forno · Ready for burnout (min)	60	20-30	60	60	60	20-30	25-30	20-30	20-30	60	10
Expansion (Abbinde + Thermik) · Espansione (indurimento + termica) · Expansion (setting + heating) 2 h (%)	0.7+0.9	0.7+0.9	0.5+0.8	1.4	1.4	1+0.97	2.0+0.97	2.0+1.15	0.5+0.98	0.5+1.0	0.15+0.9
Druckfestigkeit · Resistenza alla compressione · Compressive strength 2 h (MPa)	10-12	10-12	10-12	7	7	4-6	6-8	8-11	4-6	5	4
Endtemperatur · Temperatura finale · Final temperature (°C)	900-950°C	950-1050°C	900-1000°C	950-1050°C	950-1050°C	700-1000°C	700-900°C	7700-900°C	850°C	700-720°C	-
Mischflüssigkeit · Liquido di miscelazione · Mixing liquid	Expansor	Expansor	Expansor	A&B (Alcoh)	A&B (Alcoh)	Expansor	Expansor	Expansor-B	Expansor-B	Distilled w.	Distilled w.

ANWENDUNGEN · APPLICAZIONI · APPLICATIONS SHEET

Fixe Prothese Protesi fissa Fixed prosthesis	Inlays, Onlays und Teilkronen · Inlays, onlays e corone parziali · Inlays, onlays and partial crowns						✓✓	✓✓	✓✓	✓	✓
	Kronen, Brücken und Grundteile · Corone, ponti e primari · Crowns, bridges and primary parts						✓✓	✓✓	✓✓	✓	✓
	Sekundärteile und Teile des Teleskops · Secondari e parti telescopiche · Secondary and telescopic parts							✓✓	✓✓	✓	✓
	Masken · Faccette · Veneers							✓			
	Stifte und Stäbe · Perni, perni-moncone · Pins, posts							✓			
	Presskeramik · Ceramica sotto pressione · Presset ceramic							✓		✓✓	
Entnehmbare Prothesen Protesi rimovibile Removable prosthesis	Skelett · Scheletrati · Frameworks	✓	✓	✓	✓	✓	✓✓				
	Kombinierte Prothese · Proteti combinate · Combined prosthesis	✓✓	✓								
Otros · Other · Outres	Soldadura · Soldering · Soudure										✓

● Edelmetall ~~¥~~ Lega nobile ~~¥~~ Noble alloy
● Nichtedelmetall ~~¥~~ Lega non nobile ~~¥~~ No-Noble alloy
● Presskeramik ~~¥~~ Ceramica sotto pressione ~~¥~~ Pressed ceramic

✓ Empfohlen ~~¥~~ Raccomandato ~~¥~~ Recommended
✓✓ Sehr empfohlen ~~¥~~ Fortemente raccomandato ~~¥~~ High recommended