



CALIBRA-M RAPID

FRAMEWORK TECHNIQUE / INVESTMENTS

NEW



FAST CASTINGS WITH EXCELLENT FIT

- POSSIBILITY OF CASTING BY DIRECT OR NORMAL HEATING
- EXCELLENT FIT AND SMOOTH CASTING SURFACES

TYPE 2 CLASS 2 • ISO 15912:2016



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ADVANCED PRODUCTS FOR DENTAL LABS

CALIBRA-M RAPID

PRECISION THIN PHOSPHATIC COATING, FOR THE COBALT-CHROMIUM CASTING TECHNIQUE AND COMBINED IMPLANT APPLICATIONS, FOR FAST OR CONVENTIONAL HEATING.

ADVANTAGES

- Reproduction of the finest details
- Easy demolding
- Easy sandblasting
- Fast or conventional heating

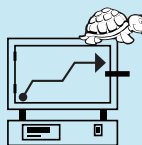
HEATING OPTIONS

Fast heating:



- Let the cylinder set for 20 minutes and then place it in a preheated oven at 900 °C.
- Maintain the final temperature of 950-1000 °C for at least 45-60 minutes.

Conventional heating:



- Place the cylinders in the oven, preferably cold, after at least 30 minutes of setting
- Maintain at 250 °C for 20-30 minutes.
- Set the casting temperature between 950-1000 °C.
- Maintain the final temperature for a minimum of 45-60 minutes.
- The best expansion is achieved with a heating of 5 °C per minute.

PHYSICAL PROPERTIES

Fluidity:	110-120 MM
Initial setting time:	4-5 min.
Compressive strength:	10-12 MPa
Linear thermal expansion:	0,9 % (950 °C)

SALES FORMAT

6626-180 **Powder** 18 kg
45 x 400 g

6626-M10 **Kit Intro** 800 g
2 x 400 g + 120 ml

6610-100 **Liquid** EXPANSOR 1000 ml
6610-500 **Liquid** EXPANSOR 5000 ml

RELATED PRODUCTS

DUPLIFLEX



Duplicating silicone, two components, for precision duplicates.



TECHNOCAST-F



Non precious alloy based on Cobalt for skeletal prosthesis.



TECHNOPAINT

Coating investment material for partial denture technique.



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