



# CALIBRA-EXPRESS

FIXED PROSTHESES / INVESTMENTS



## UNIVERSAL INVESTMENTS FOR FIXED PROSTHESIS

- A SINGLE INVESTMENT FOR ALL FIXED PROSTHETIC WORKS
- POSSIBILITY OF CASTING BY DIRECT OR NORMAL HEATING
- POSSIBILITY OF CASTING PRESSED CERAMIC

TYPE 1 CLASS 2 • ISO 15912:2016

# CALIBRA-EXPRESS

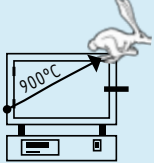
AN ULTRA FINE PHOSPHATE BOUND INVESTMENT FOR THE CASTING OF ALL TYPES OF CROWN AND BRIDGES ALLOYS FOR THE FAST AND NORMAL HEATING TECHNIQUE.

## ADVANTAGES

- Reproduction of the finest details
- Easy demolding
- Easy sandblasting
- Fast or conventional heating

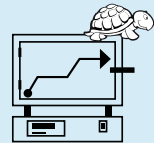
## HEATING OPTIONS

### Fast heating:



- After 25-30 minutes from the filling of the cylinders, place them in the pre-heated oven at final temperature (900°C maximum).

### Normal heating:



- Place the cylinder in the furnace after the setting.
- Dry at 250°C for 40 minutes.
- Heat up at 7°C / min. to the casting temperature.

### Pressed ceramic heating:

Recommended heating time at final temperature:

CYLINDER SIZE	TIME
1 x	50 min
3 x	60 min

## PHYSICAL PROPERTIES

Fluidity:	140-160 MM
Final hardening:	6-8 min.
Resistance to compression:	4-6 MPa
Thermal linear expansion:	0,97% (900°C)

## SALES FORMAT

6635-800 **Powder** 50 x 160 g 8 kg

6635-720 **Powder** 80 x 90 g 7,2 kg

6635-120 **Kit Powder** 6 x 2 kg + 3 x 3000 ml 12 kg

6635-M10 **Kit Intro** 3 x 160 g + 120ml 800 g

6610-100 **Liquid** EXPANSOR 1000 ml

6610-500 **Liquid** EXPANSOR 5000 ml

## RELATED PRODUCTS

### PROTECHNO-C



CoCr porcelain bonding alloy for crowns and bridges.

### PROTECHNO-N



Non-precious Nickel-Chrome alloy for metal-to-ceramic work or acrylic veneering. Beryllium free.

### TENSIO WAX

Surface tension-reducing agent for wax patterns.



**protechno**

ADVANCED DENTAL PRODUCTS



Tel. +34 972 526 169

Polígono Empordà Internacional  
17469 . VILAMALLA (Girona) . Spain

**protechno@protechno.com**

**www.protechno.com**