



DUPLIFLEX 22

SILICONES



ADDITION SILICONE HIGH REPRODUCTION OF DETAILS

- FOR ALL DUPLICATING TECHNIQUES
- DEMOULDING TIME: 30 MINUTES
- EASY TO DOSAGE: 1:1

ISO 14356 TYPE: 2



protechno

ADVANCED PRODUCTS FOR DENTAL LABS

DUPLIFLEX 22

HIGH PRECISION DUPLICATING SILICONE.

ADVANTAGES

- Easy dosage: 1:1
- Easy cross-linking even in the absence of moisture or air
- Minimal shrinkage
- High and constant precision
- High elasticity

APPLICATION METHOD

Dose 100 parts of **DUPLIFLEX 22 A** and 100 parts of **DUPLIFLEX 22 B** in a clean container, mix the two components until getting a uniformly color dough.

The mixing must be done slowly to avoid the air trapping. It's recommended a vacuum mixing or the use of a dosing/mixing machine.

The model must be at 5 mm away from the duplicating flask walls and the silicon must cover the upper part of the model at least 4 mm.

SALES FORMAT



5034-10T

2 kg A+B (1.000 g A + 1.000 g B)

5034-50T

10 kg A+B (5.000 g A + 5.000 g B)

5034-MIT Kit INTRO

200 g A+B (100 g A + 100 g B)



Accessories: Manual doser
5033-901 Kit 2 un.

PHYSICAL CHARACTERISTICS

Viscosity at 23° C: 7 000 mPa·s

Mixing ratio: 1:1 (A : B)

Mixing time: 30 sec.

Working time: 4-5 min.

Reticulation time: 15 min.

Demolding time: 30 min.

DUPLIFLEX 22

Shore A hardness (30')

20-22

Shore A hardness (24 h.)

22-24

RELATED PRODUCT



PLASTIC FLASK

Duplicating flask for silicone work.



protechno

ADVANCED PRODUCTS FOR DENTAL LABS



Tel. +34 972 526 169

Polígono Empordà Internacional
17469 . VILAMALLA (Girona) . Spain

protechno@protechno.com

www.protechno.com